

The **Flange Insert (F1, F6, FP)** check valves are the ultimate valves in flanged systems. They provide the simplest and most economical way to install check valves in a piping system. The valve body helps position itself while bolts are being installed and tightened. Two gaskets are required instead of the one normally used in a flanged joint. See page 55 or consult the factory for additional installation guidelines.

Flange Insert valves are designed to fit between two mating ANSI flanges. The "Spring Housing", designated by the "A" dimension<sup>1</sup>, is designed to be inserted into the upstream pipe, thereby helping to center it in the pipe. Therefore, there must be clearance between the spring housing and the pipe or flange. Generally speaking, the FIV Class 150 and 300 valves (F1) are designed for standard schedule pipe with Class 150 or 300 flanges, and the FIV Class 600 (F6) valves are designed for schedule 80 pipe with Class 150, 300 or 600 flanges.

The Flange Insert valve can also be used as a low pressure relief valve or vacuum breaker by using the desired spring settings.

**NOTE:** Many valves in this series can be supplied with B16.34 certification. Consult the factory for more information.

	Nominal	Non-Shock Pressure-Temp. Rating			
Body Material 🛛	Pipe Size	ANSI Class 150	ANSI Class 300	ANSI Class 600	FINISHB
316 Stainless Steel (SS)	1/2" - 4"	Х	Х	Х	
Carbon Steel (CS) Alloy 20 (A2) Alloy C-276 (HC) Alloy B (HB) MONEL <sup>®</sup> 400 / Alloy R405 (MO) Titanium (TI)	5" - 20"	х			A
Brass (BR)	1/2" - 4"	Х	Х		
	5" - 20"	Х			
PTFE (TF) 🕄	1/2" - 1-1/2"	55 PSIG @ 100°F			
	2" - 6"	20 PSIG @ 100°F			C
PVC (PV) 🔨	1/2" - 6"	200 PSIG @ 100°F			FLOW —

• Check "A" dimension for clearance with pipe ID. Generally "A" dimension is designed for use in standard schedule 40 pipe for class 150 & 300 valves (F1). Order class 600 (F6) valves for schedule 80 pipe.

• See pages 57-58 for material grade information.

• Standard spring material is 316 Stainless Steel.

Nominal Pipe Size	Size Code	ANSI Rating & Material	А	В	с	D 0	O.D.	Orifice @ Diamete
1/2	D	150 & 300 600 PTFE & PVC	0.605 N/A <sup>3</sup> 0.600	1/4	0.29 N/A <sup>3</sup> 0.27	0.55 0.53 0.68	1-3/8	0.348
3/4	F	150 & 300 600 PTFE & PVC	0.762 0.719 0.720	1/4	0.26 0.24 0.26	0.63 0.62 0.77	1-3/4	0.464
1	Н	150 & 300 600 PTFE & PVC	1.000 0.922 0.930	1/4	0.36 0.33 0.36	0.81 0.80 0.81	2	0.593
1-1/4	I	150 & 300 600 PTFE & PVC	1.340 1.234 1.240	1/4	0.44 0.39 0.59	0.88 0.87 0.99	2-1/2	0.890
1-1/2	J	150 & 300 600 PTFE & PVC	1.570 1.490 1.490	1/4	0.44 0.40 0.69	1.04 1.03 1.11	2-7/8	1.135
2	К	150 & 300 600 PTFE & PVC	2.005 1.890 1.890	1/4	0.49 0.43 0.52	1.21 1.21 0.93	3-5/8	1.385
2-1/2	L	150 & 300 600	2.407 2.266	1/4	0.66 0.59	1.45 1.45	4-1/8	1.555
3	М	150 & 300 600 PTFE & PVC	3.006 2.844 2.865	5/16	0.70 0.65 0.73	1.63 1.62 1.62	5	2.025
4	Ν	150 & 300 600 PTFE & PVC	3.964 3.766 3.766	3/8	1.00 0.96 1.00	1.93 1.93 2.04	6-3/16	2.560
Sizes	5" and larg	er are only avai	lable in clas	ss 150. Con	sult the fact	ory if using	Schedule 8	0 pipe.
5	0	150	4.985	1/2	1.07	2.14	7-5/16	3.280
6	Р	150 PTFE & PVC	6.003 5.700	3/8 9/16	1.52 1.55	2.22 2.78	8-1/2	3.875
8	Q	150	7.919	1/2	2.27	3.14	10-5/8	5.110
10	R	150	9.958	1/2	2.84	3.58	12-3/4	6.380
12	S	150 Brass Other Metals	11.876	5/8 1/2	3.12 3.25	4.33 4.18	15	7.670
14	Т	150 Brass Other Metals	13.062	11/16 1/2	3.18 3.37	4.58 4.45	16-1/4	8.460
16	U	150 Brass Other Metals	14.938	3/4 9/16	3.69 3.88	5.20 5.05	18-1/2	9.650
18	V	150 Brass Other Metals	16.814	7/8 5/8	3.87 4.12	5.80 5.63	21	10.860
20	W	150 Brass Other Metals	18.750	15/16 11/16	3.88 4.13	6.54 6.26	23	12.110

## See Diagram on Page 5

• Maximum nominal dimension for a fully open valve with no spring.

 $\ensuremath{\mathfrak{O}}$  Due to molding process, orifice in plastic valves may vary.

**3** Style F6 size "D" does not have a spring housing.

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Dimensions

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L

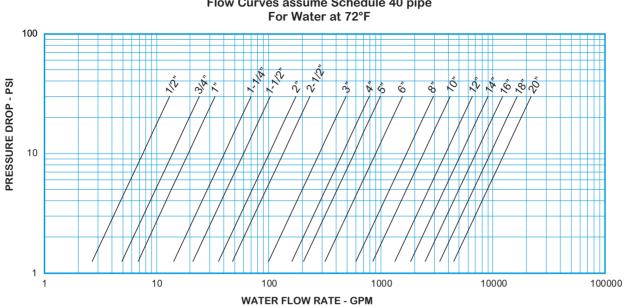
F6,

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Flange Insert Flow Curves assume Schedule 40 pipe

Note: All flow curves and Cv values presume the valves are fully open with 1/2 PSI cracking pressure springs. Consult the factory for more information.

STYLE F1, F6, FP C <sub>V</sub> VALUES & VALVE WEIGHTS							
Cv	SIZE	SS & CS	BRASS	PTFE	PVC		
2.4	1/2	1.7 oz.	1.9 oz.	0.5 oz.	0.3 oz.		
4.4	3/4	2.9 oz.	3.2 oz.	0.8 oz.	0.5 oz.		
6.1	1	4.2 oz.	4.6 oz.	1.1 oz.	0.7 oz.		
12.7	1-1/4	7.0 oz.	7.4 oz.	1.9 oz.	1.4 oz.		
18.8	1-1/2	9.5 oz.	9.8 oz.	2.6 oz.	1.7 oz.		
32.0	2	16.3 oz.	17.3 oz.	3.8 oz.	2.6 oz.		
42.5	2-1/2	1.4 lb.	1.5 lb.				
89.0	3	2.3 lb.	2.6 lb.	9.6 oz.	6.1 oz.		
144	4	4.9 lb.	5.3 lb.	1.2 lb.	12.7 oz.		
182	5	8.2 lb.	8.7 lb.				
284	6	12.3 lb.	13 lb.	1.8 lb.	1.2 lb.		
535	8	24.4 lb.	26.4 lb.				
757	10	36.3 lb.	44 lb.				
1200	12	51 lb.	58 lb.				
1650	14	74 lb.	93 lb.				
2230	16	105 lb.	130 lb.				
3010	18	157 lb.	201 lb.				
4000	20	215 lb.	240 lb.				

 ${}^{C}\!\!_{v}$  values assume Schedule 40 pipe. Valve weights are approximate. See page 53 for Flow Formulae.

## HOW TO ORDER CHECK-ALL STYLE F1, F6, FP

